



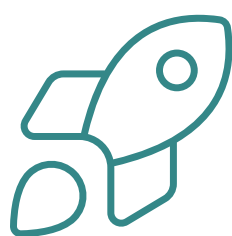
Corrugated Supplies Company drives scale and performance with Unison Planning™

Agile, high-throughput operations at enterprise scale

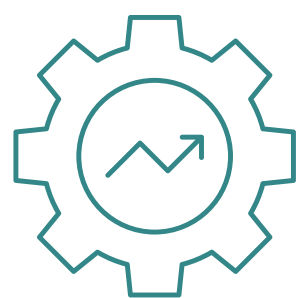
As the largest independent sheet feeder in the US, Corrugated Supplies Company (CSC) is committed to providing flawless service. With OMP's Unison Planning™ for Packaging, the company **automated complex multi-corrugator planning**, enabling planners to focus on exceptions while ensuring faster, more agile operations. Optimization algorithms **improve service reliability while reducing costs**.



Eliminate repetitive tasks, enabling **planners** to focus on **improving the customer experience**



Scale operations efficiently while **boosting capacity** utilization across nine plants in the US



Enable full utilization of 132" **triple-knife** corrugators with **fanfold** production



"OMP delivers the industry's most robust and comprehensive multi-corrugator optimization model. We've seen a remarkable boost in productivity across our operations, and our planners love it."

Sean Delahanty
Vice President, Supply Chain Operations at Corrugated Supplies Company



UnisonTM
P L A N N I N G

CSC selected OMP's Unison PlanningTM to **automate its planning and scheduling, optimize capacity utilization, reduce costs,** and minimize trim waste.

An agile, **standardized deployment** accelerated value delivery, and **seamless integration** with its ERP system was essential to maintain existing strengths.

Real solutions

- **Fully automated** corrugator planning and scheduling
- **Advanced optimization algorithms** handling integrated sheet and fanfold trimming at scale
- Optimized planning for **next-generation 132" triple-knife** corrugators with fanfold production
- Coordinated **multi-corrugator operations** across multiple sites

Real results

- **Trim waste reduced up to 0.4%**, delivering meaningful and sustained cost savings
- Longer production runs and higher web-width utilization improving **OEE by 2.5%**
- Improved **capacity visibility** enables more reliable customer commitments
- Improved **customer experience**, increased planner satisfaction, and better work-life balance

Explore what Unison Planning for Packaging can do for you

[See how it works >](#)

Key takeaways



Automate with purpose
Complex planning tasks can be successfully automated with the right solution and expertise.



Master variability
Use scenario planning to dynamically balance throughput, waste, and service level.



Stay human-centric
Engage your planners from day one to drive adoption and success.